

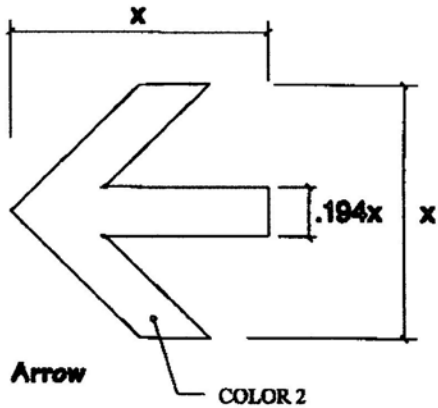
District	Address	Counties	Telephone
1-0	225 Elm Street Oil City, PA 16301	Erie, Warren, Forest, Venango, Mercer, Crawford	814-678-7085
2-0	1924-30 Daisy Street Clearfield, PA 16830	McKean, Potter, Elk, Cameron, Clinton, Clearfield, Centre, Mifflin, Juniata	814-765-0400
3-0	Jordon Avenue Montoursville, PA 17754	Tioga, Bradford, Lycoming, Sullivan, Montour, Union, Snyder, Northumberland, Columbia	570-368-8686
4-0	O'Neill Highway Dunmore, PA 18512	Susquehanna, Wayne, Luzerne Wyoming, Lackawanna, Pike,	570-963-4061
5-0	1713 Lehigh Street Allentown, PA 18103	Monroe, Carbon, Schuylkill, Berks, Lehigh, Northampton	610-798-4100
6-0	7000 Geerdes Blvd King of Prussia, PA 19406	Bucks, Montgomery, Chester, Philadelphia, Delaware	610-205-6700
8-0	2140 Herr Street Harrisburg, PA 17103	Adams, York, Franklin, Perry, Cumberland, Dauphin, Lebanon, Lancaster	717-787-6653
9-0	1620 N Juniata Street Hollidaysburg, PA 16648	Blair, Huntingdon, Fulton, Somerset, Bedford, Cambria	814-696-7250
10-0	P.O. Box 429 Indiana, PA 15701	Butler, Indiana, Armstrong, Clarion, Jefferson	724-357-2800
11-0	45 Thoms Run Road Bridgeville, PA 15017	Lawrence, Allegheny, Beaver	412-429-5000
12-0	P.O. Box 459 Uniontown, PA 15401	Greene, Fayette, Washington, Westmoreland	724-439-7315

Typeface 1/Friz Quadrata

COLOR 2

Typeface 2/Friz Quadrata Bold

COLOR 2



Color 1 - 3M Translucent Film #5650-157 European Blue

Color 2 - 3M Scotchlite Diamond Grade #980-10 White

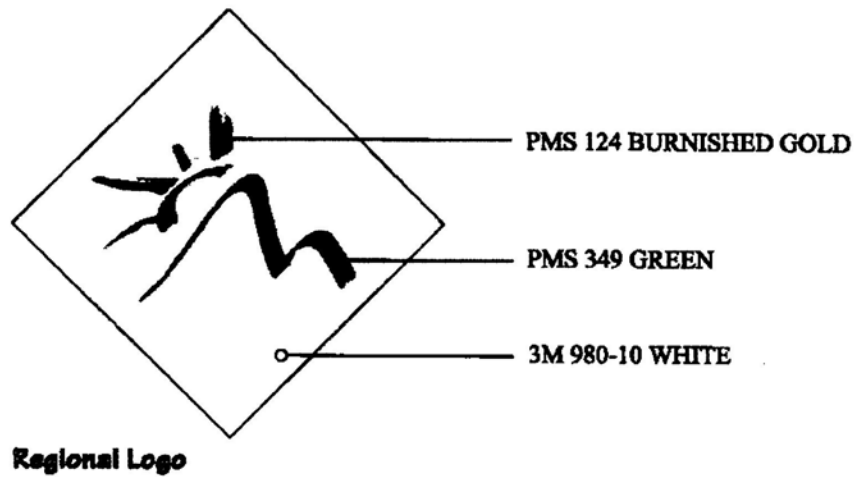
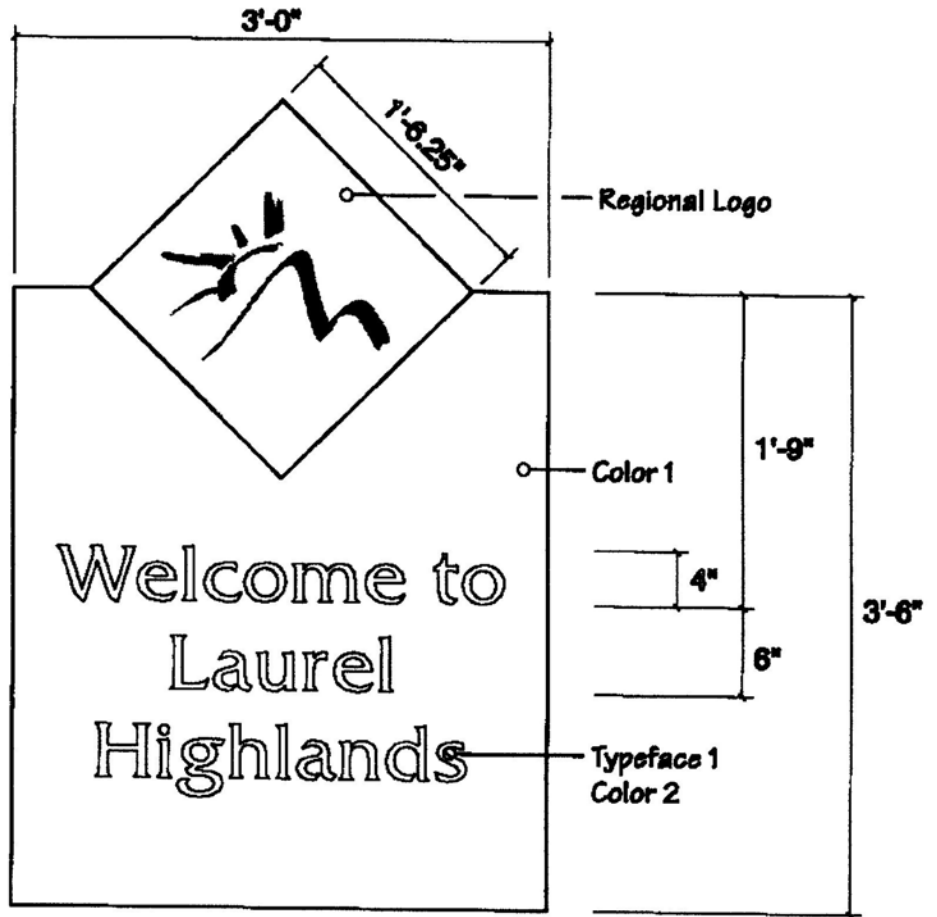
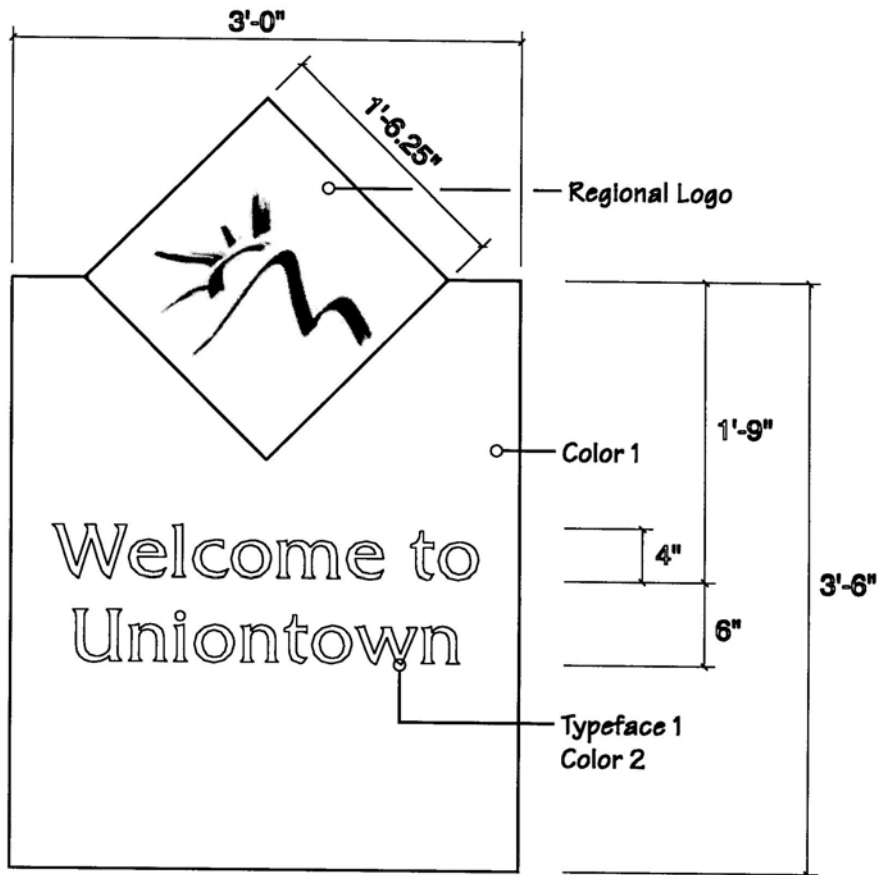


Figure 1.15.1



Primary Welcome
Scale: 1"=1'-0"

Figure 1.15.2



Secondary Welcome
 Scale: 1"=1'-0"

Figure 1.15.3

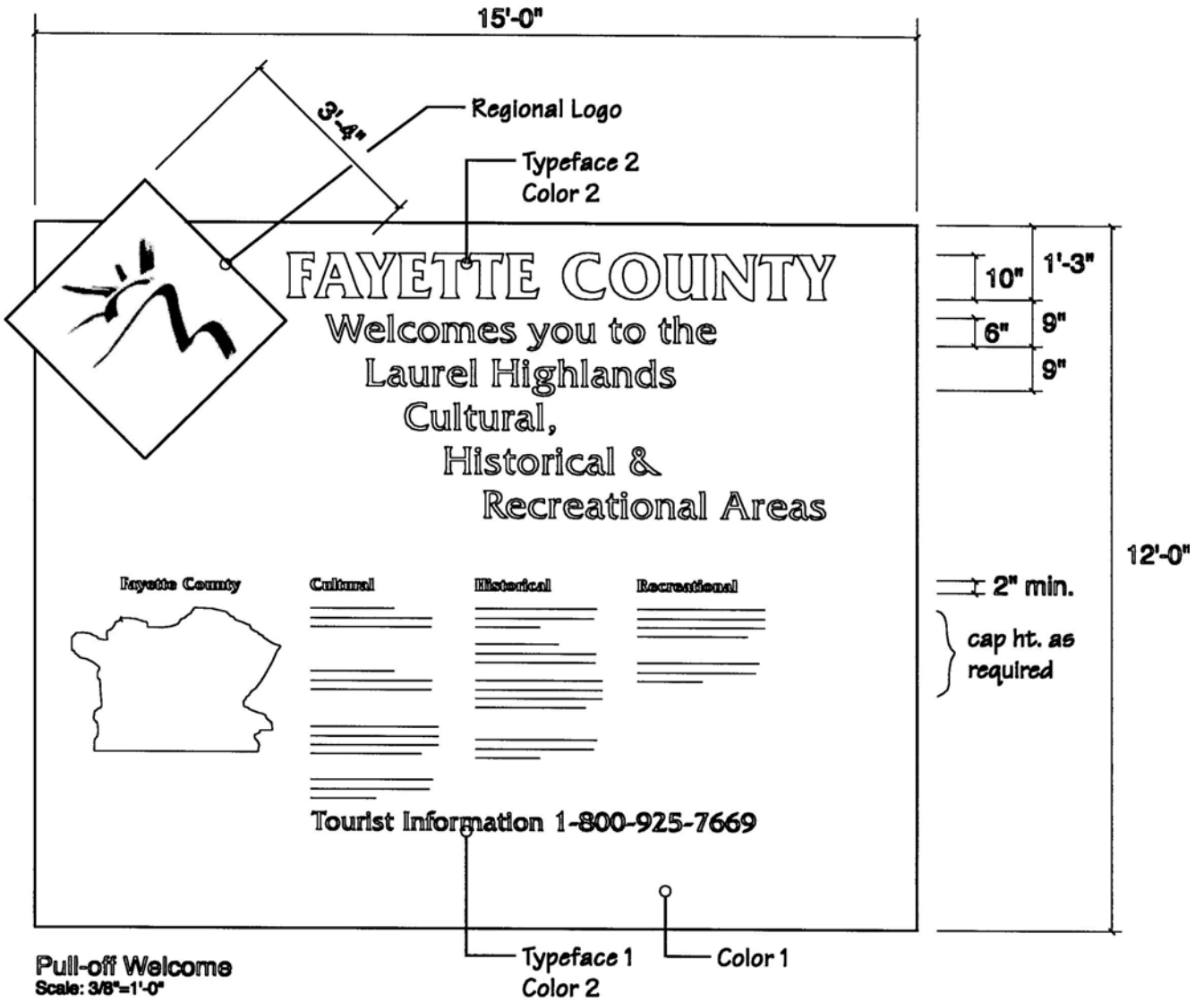


Figure 1.15.4

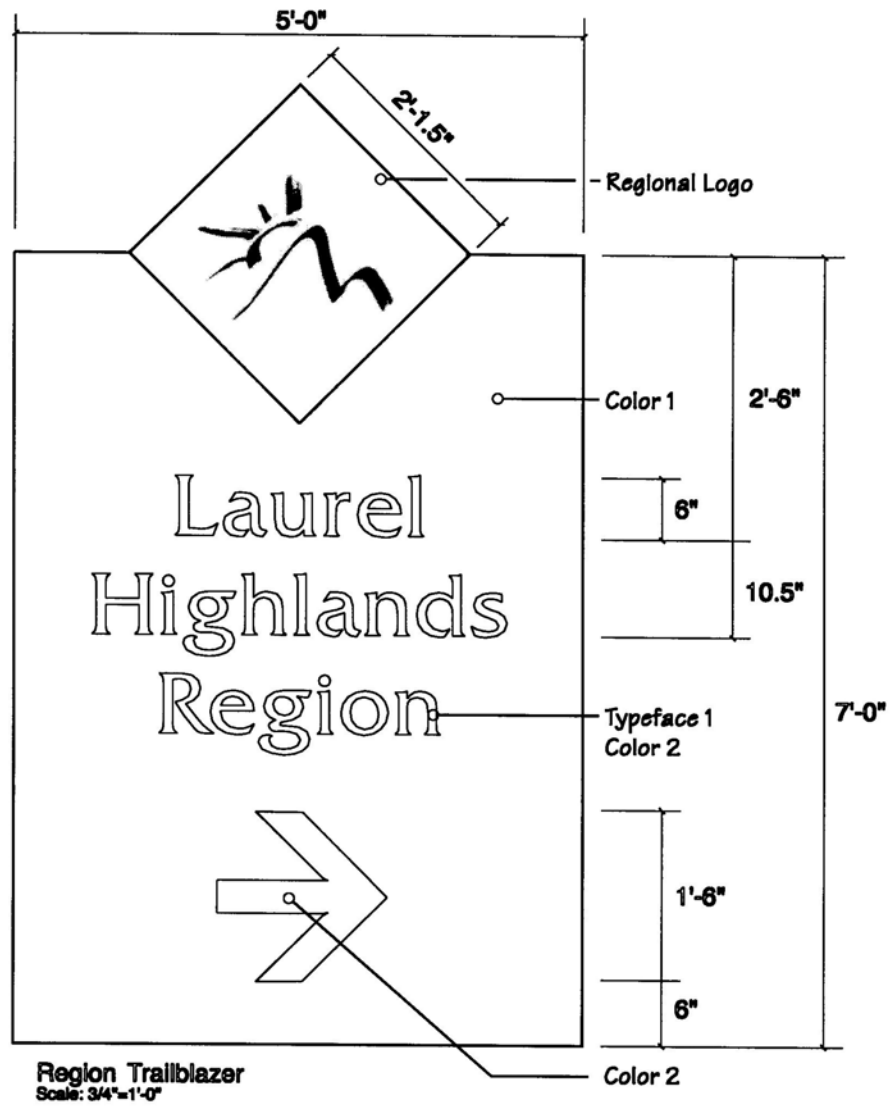


Figure 1.15.5

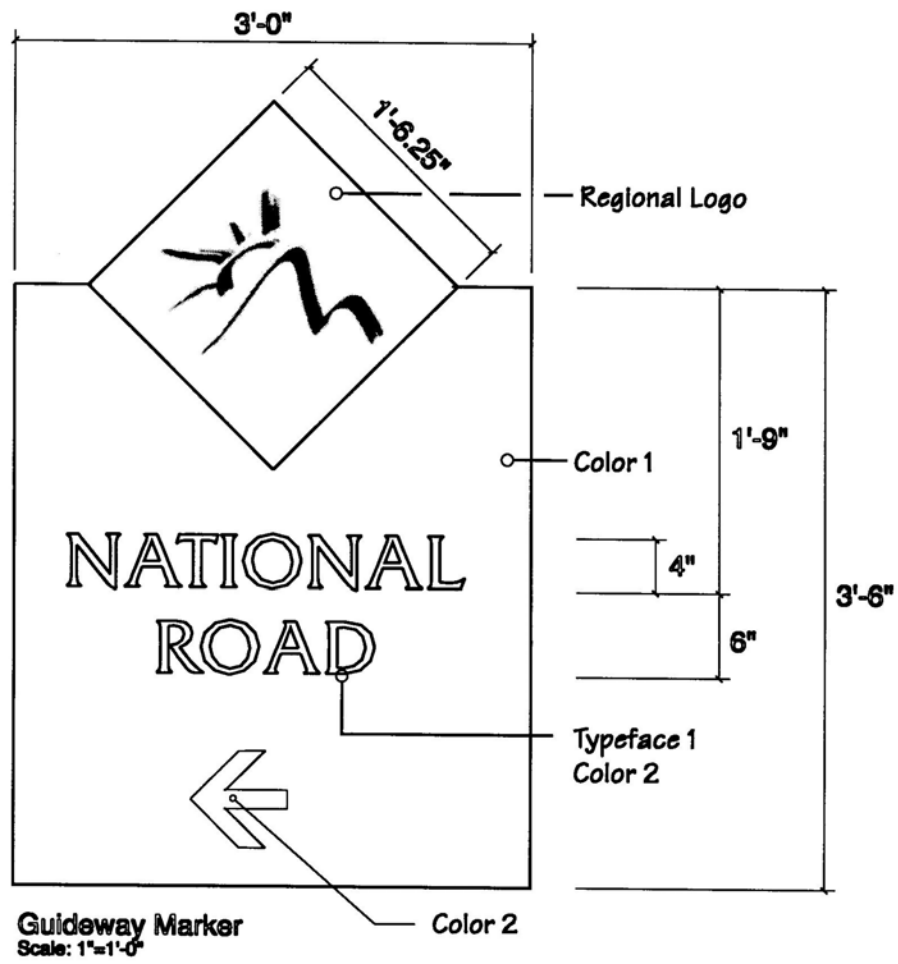
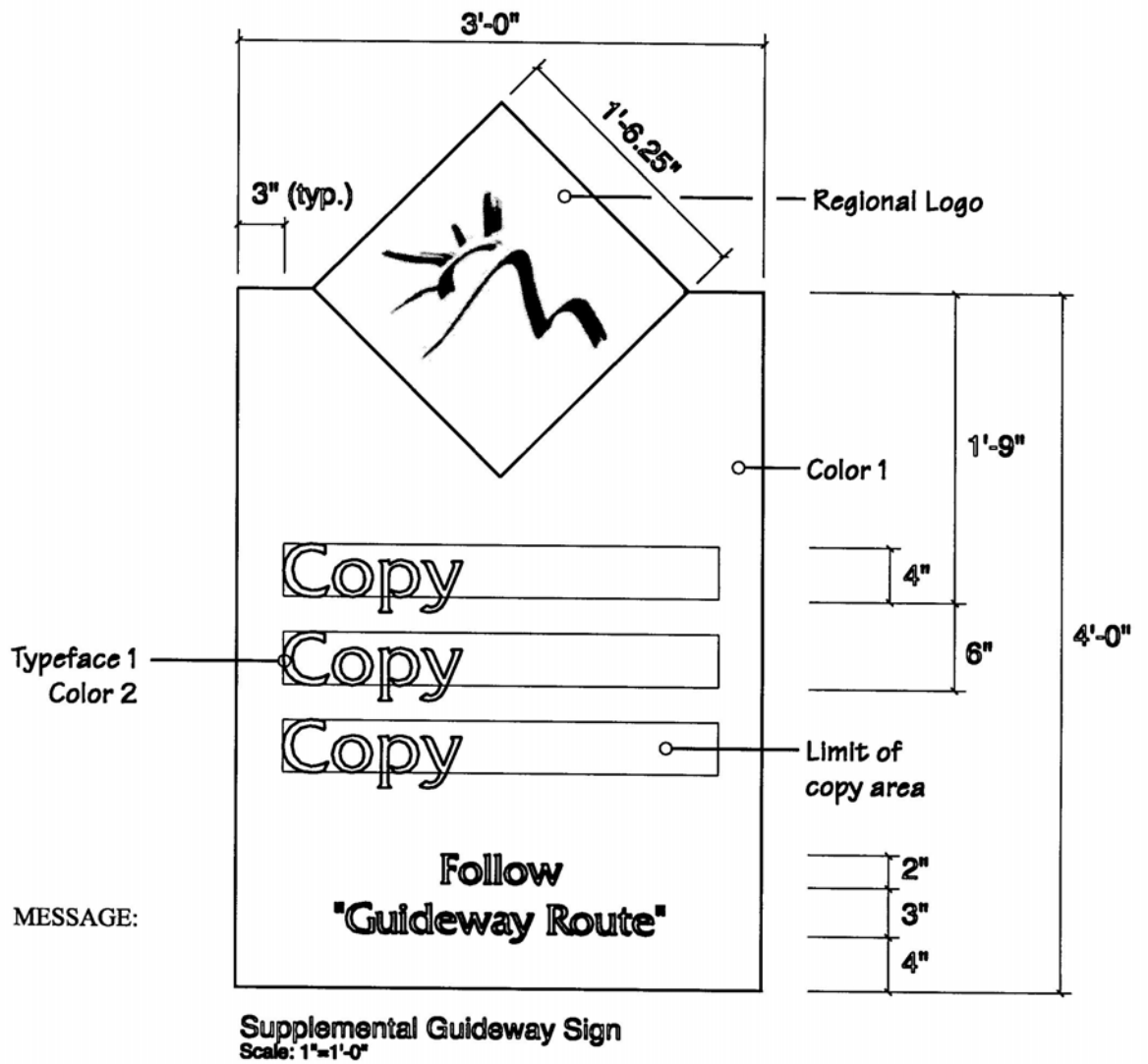
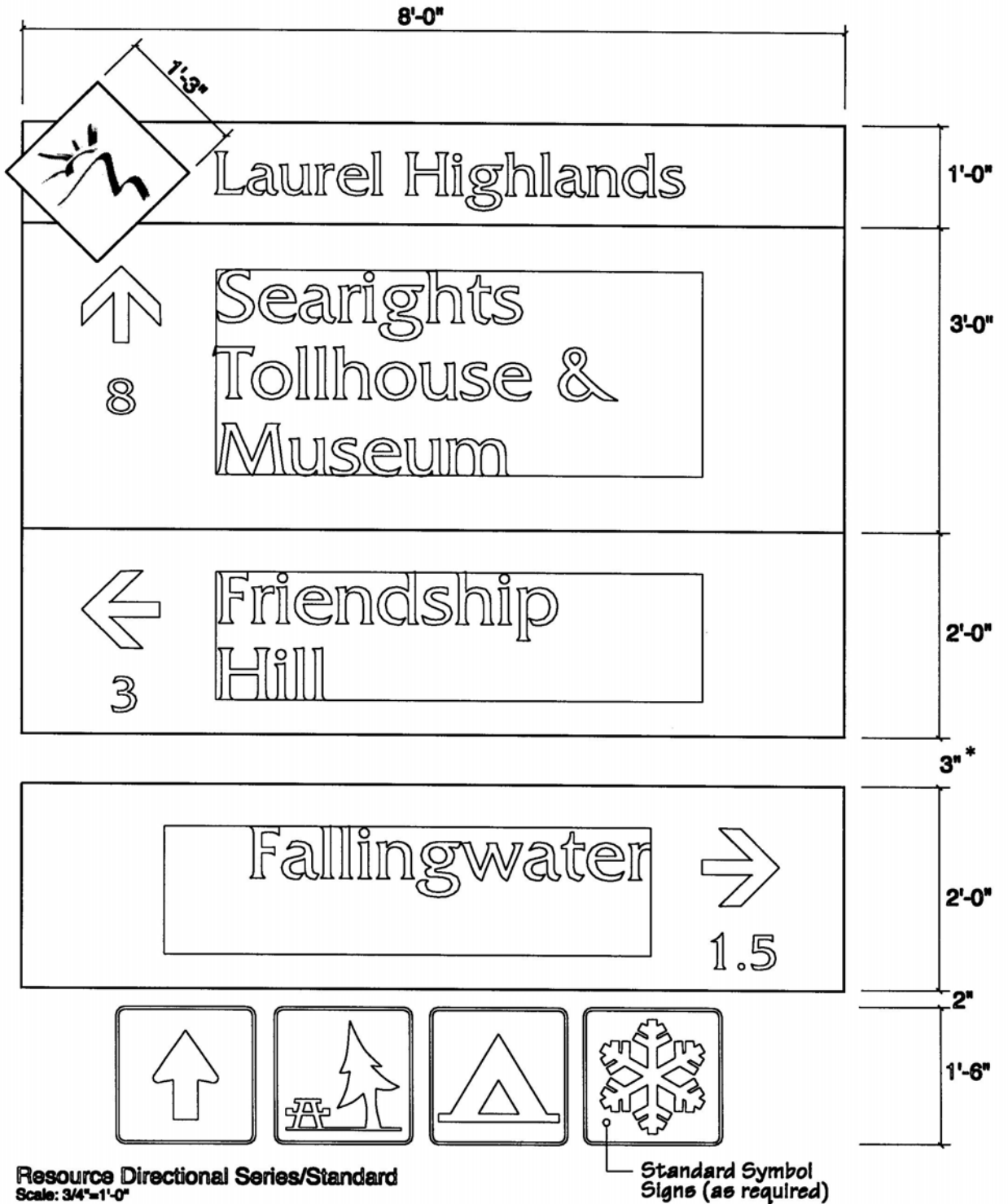


Figure 1.15.6



NOTE: MESSAGE MAY VARY.....NEXT LEFT/RIGHT ETC.

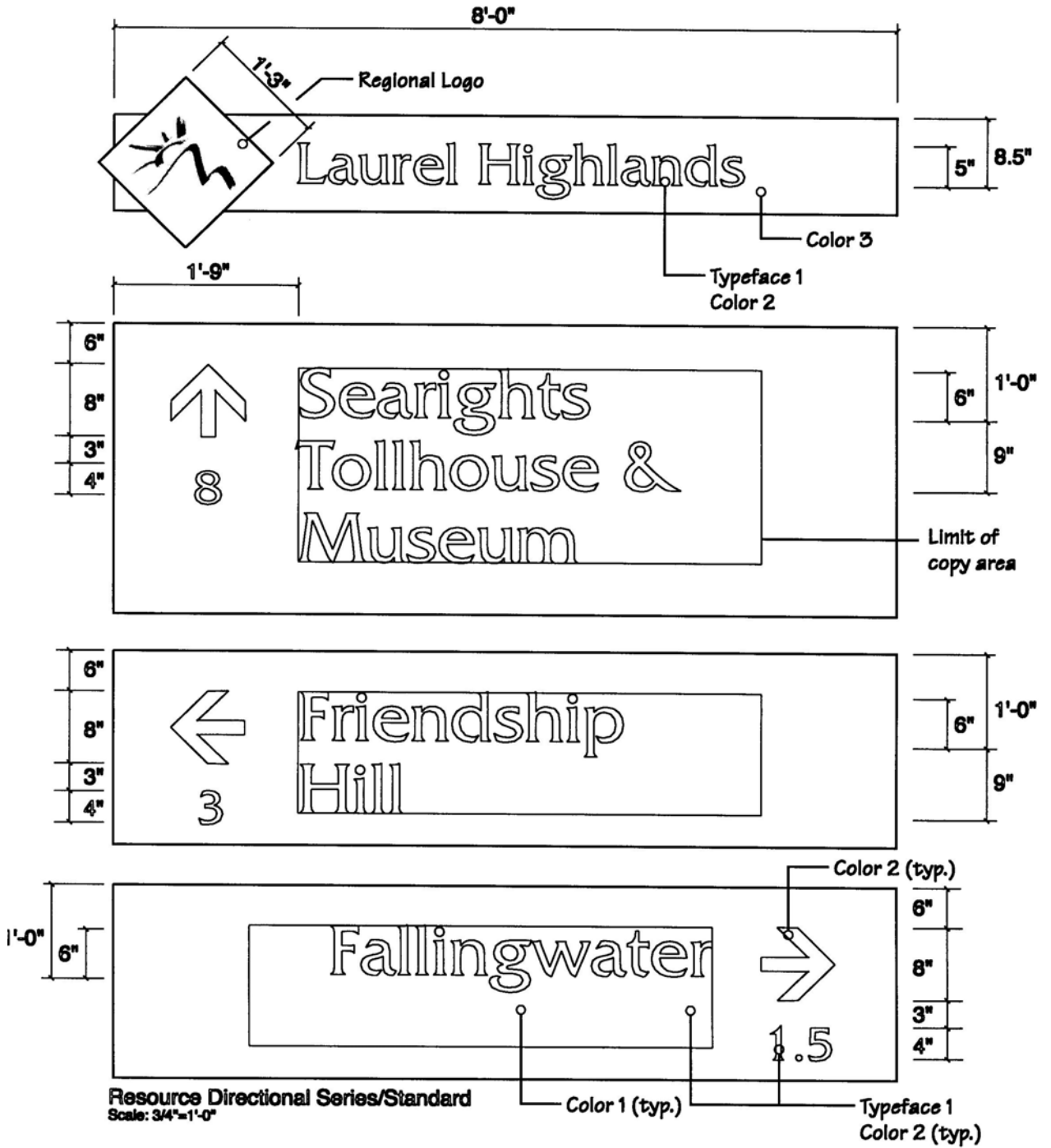
Figure 1.15.7



"STANDARD" FOR USE ON ROADS WITH A POSTED SPEED LIMIT GREATER THAN 40 MPH.
LEGEND HEIGHT 6"

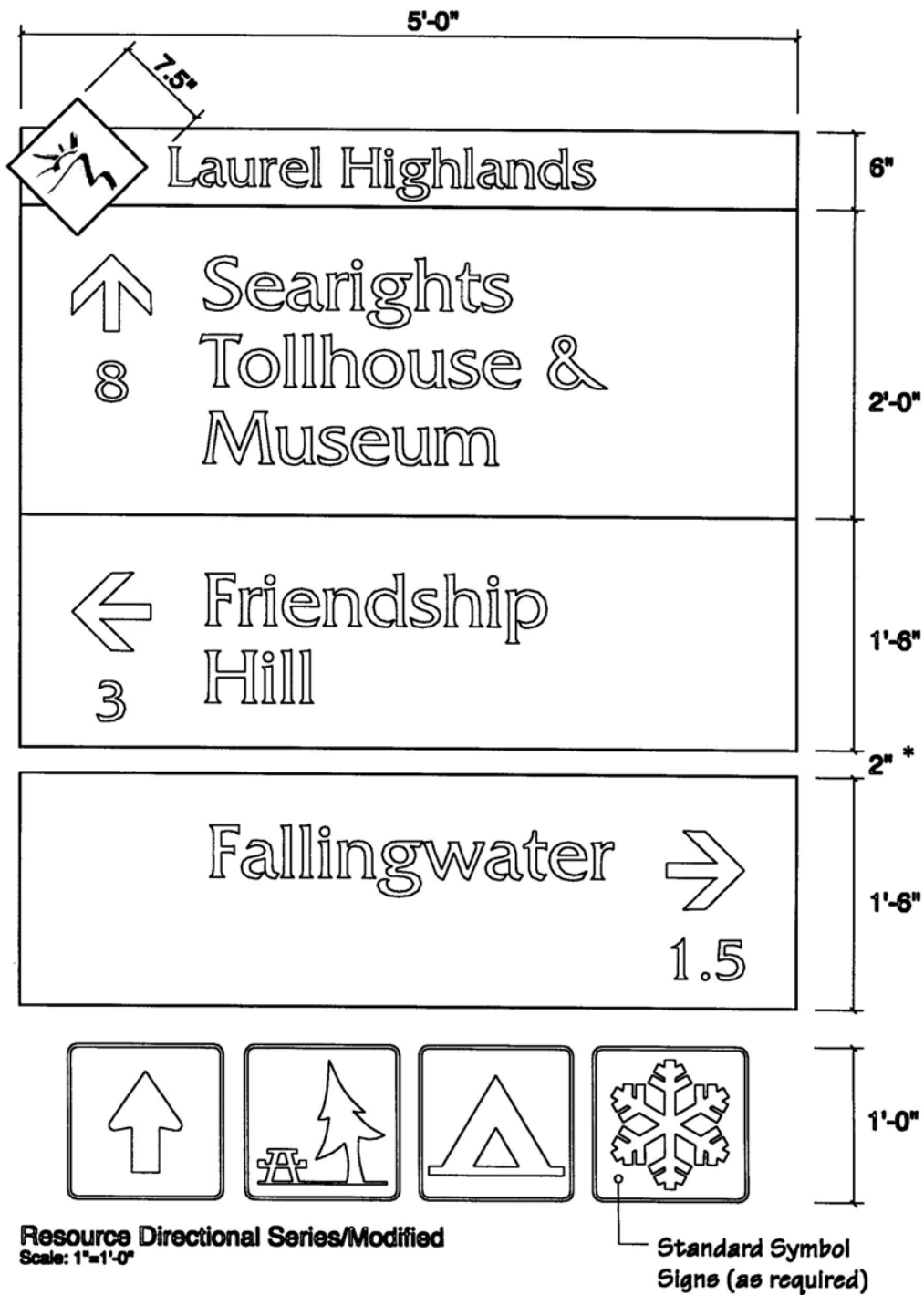
* USE SPACE BETWEEN PANELS WITH LEFT-JUSTIFIED ARROWS AND PANELS WITH RIGHT-JUSTIFIED ARROWS.

Figure 1.15.8a



"STANDARD" FOR USE ON ROADS WITH A POSTED SPEED LIMIT GREATER THAN 40 MPH.
LEGEND HEIGHT 6"

Figure 1.15.8b

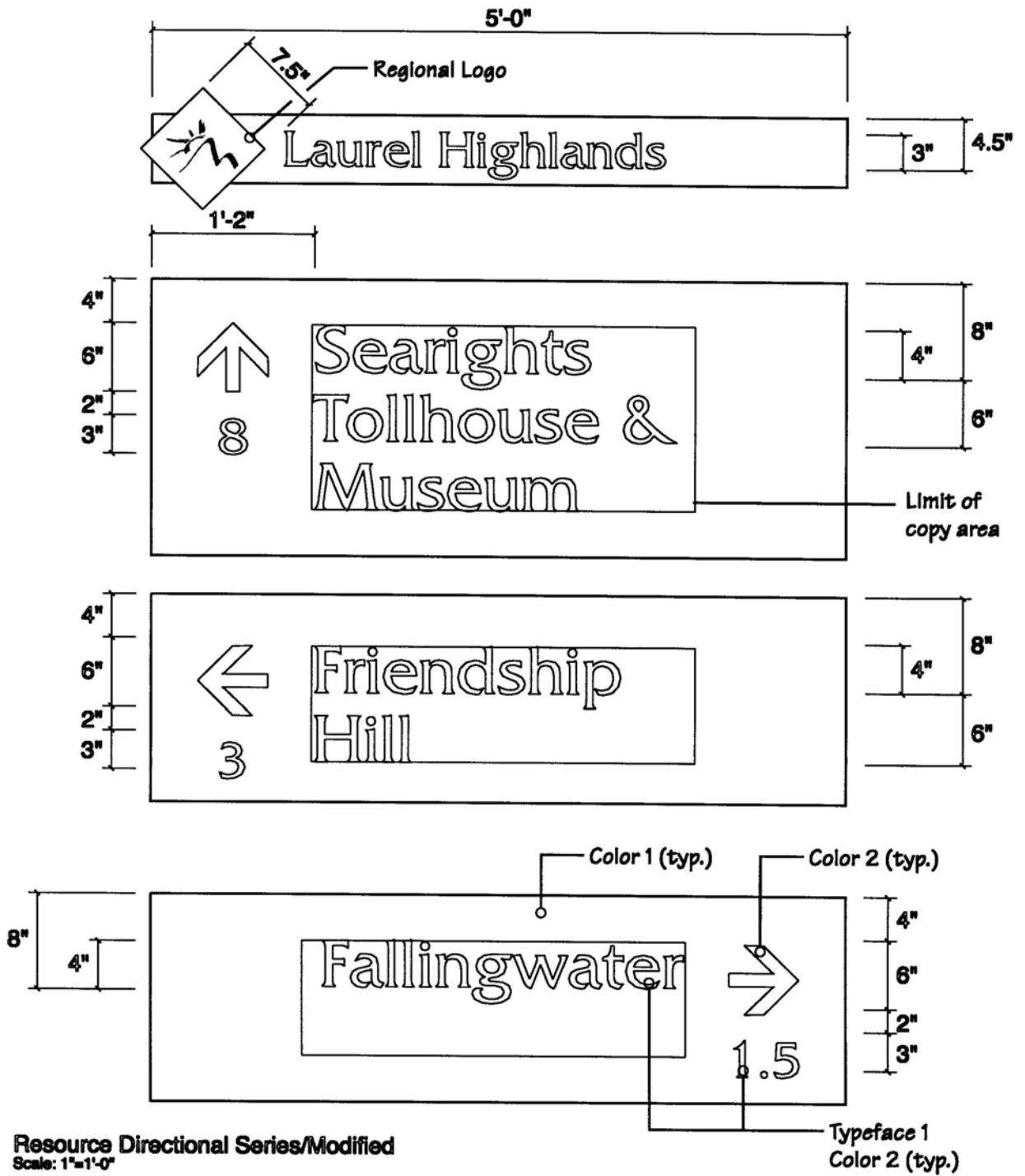


"MODIFIED" FOR USE ON ROADS WITH A POSTED SPEED LIMIT OF 40 MPH OR UNDER, OR WHERE RIGHT-OF-WAY IS INSUFFICIENT FOR THE STANDARD SIGN.

LEGEND HEIGHT 4"

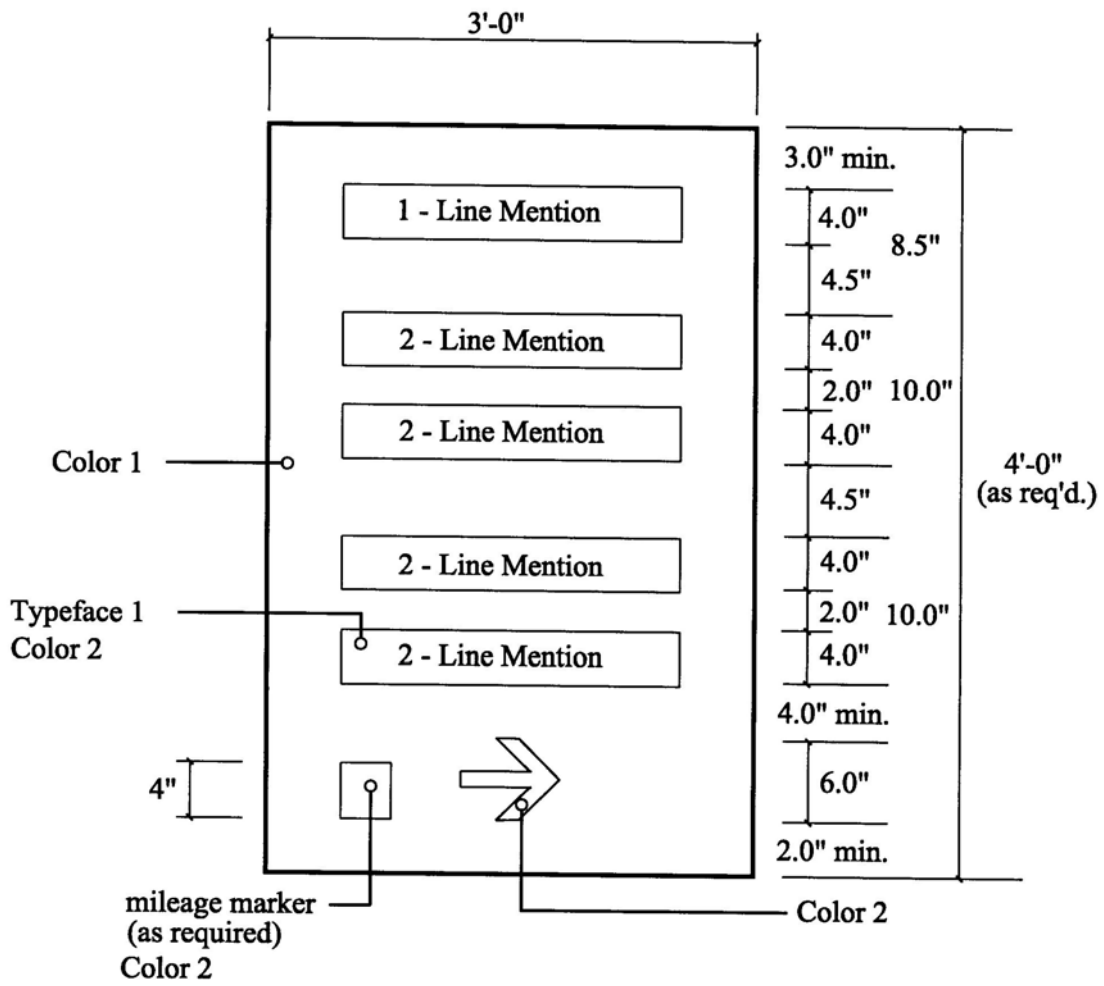
- * USE SPACE BETWEEN PANELS WITH LEFT-JUSTIFIED ARROWS AND PANELS WITH RIGHT-JUSTIFIED ARROWS.

Figure 1.15.9a



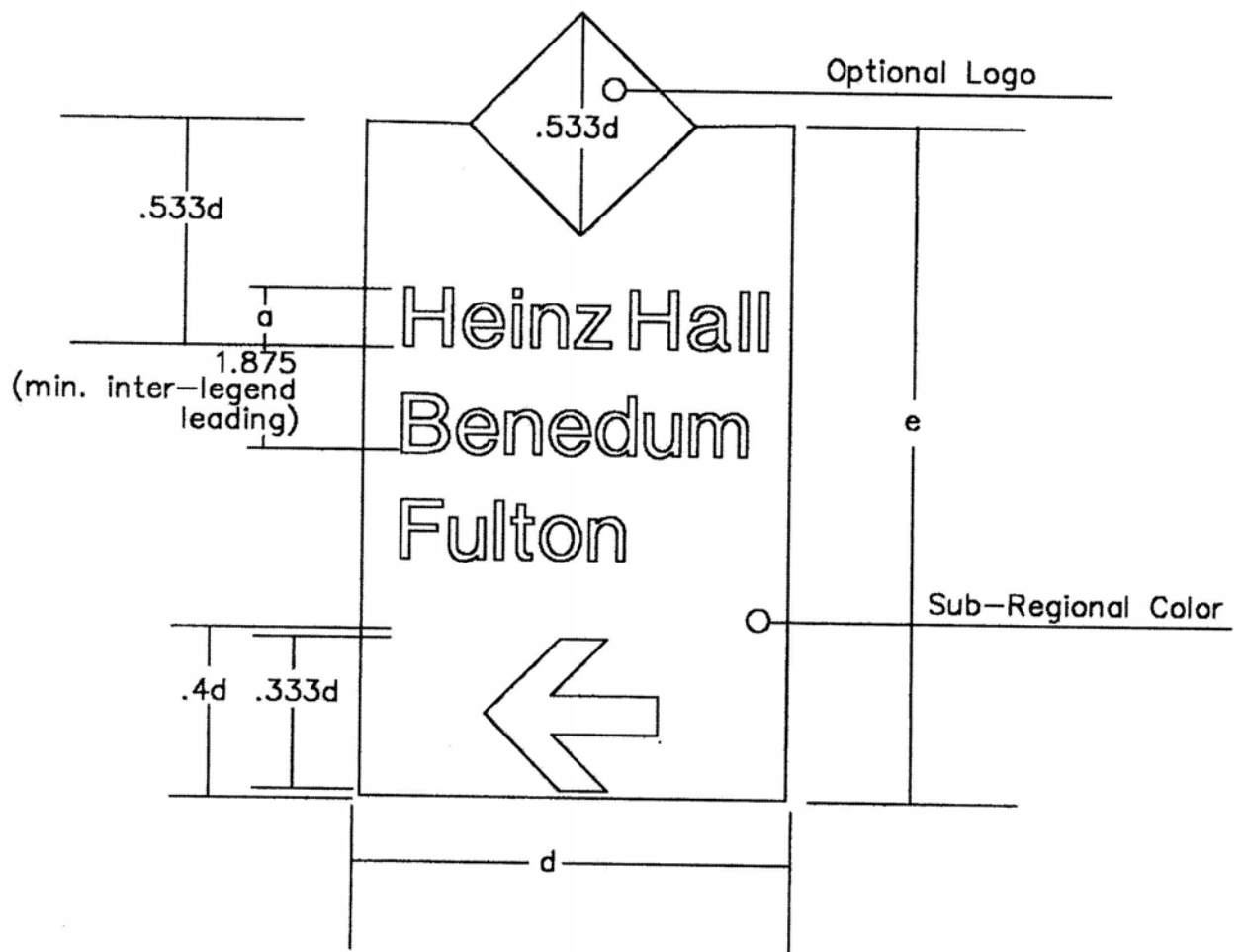
"MODIFIED" FOR USE ON ROADS WITH A POSTED SPEED LIMIT OF 40 MPH OR UNDER,
OR WHERE RIGHT-OF-WAY IS INSUFFICIENT FOR THE STANDARD SIGN.
LEGEND HEIGHT 4"

Figure 1.15.9b



Resource Directional Series/Vertical
 Scale: 1"=1'-0"

Figure 1.15.10



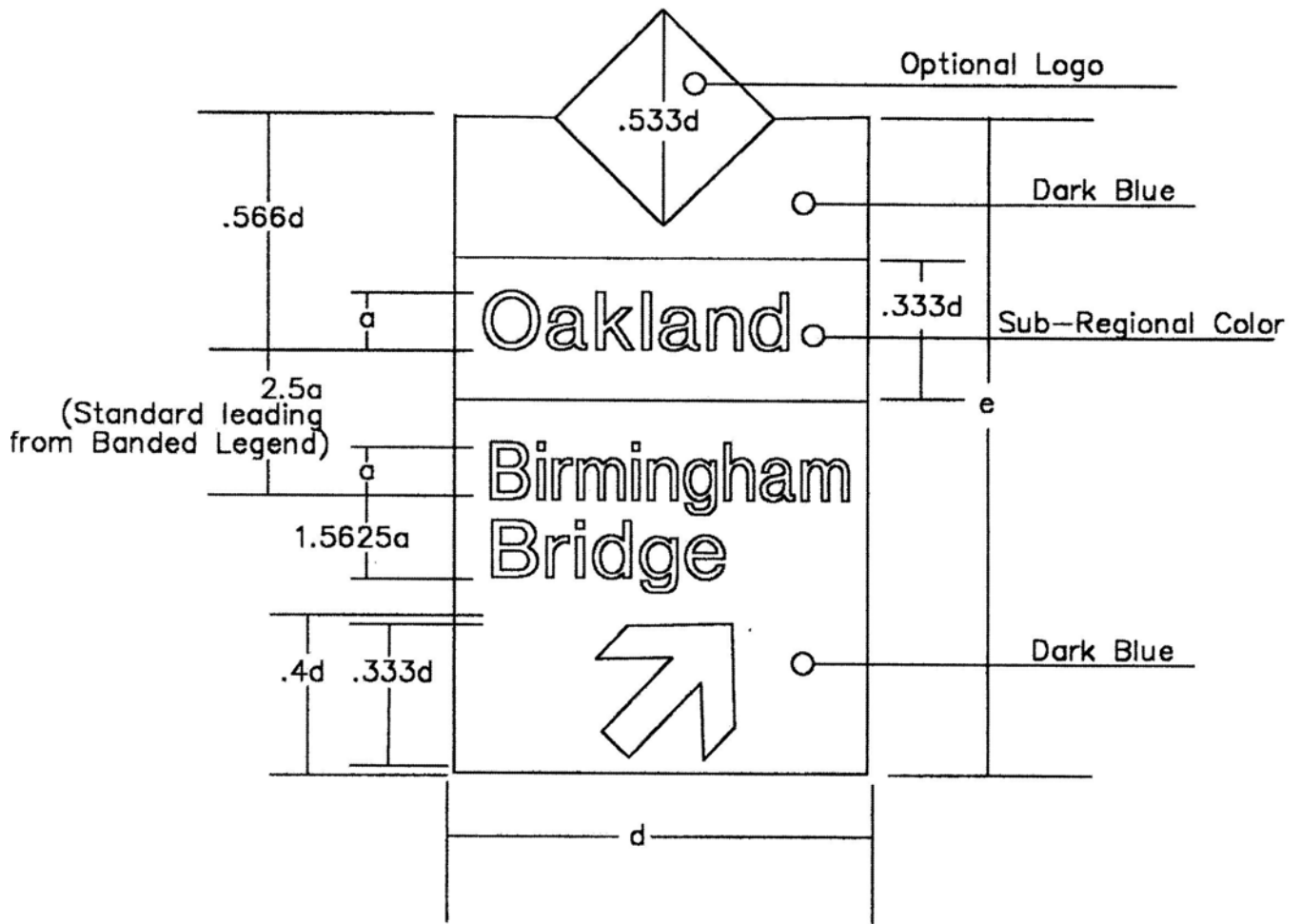
3-Line Sign Height

a = legend cap height	4"	4.8"	6"
b = sub-legend cap height (not shown)	3.5"	4.2"	5.25"
c = sub-sub-legend cap height (not shown)	x	3.6"	4.5"
d = sign width	30"	36"	48"
e = sign height (not including logo)	48"	57.6"	72"

5 - Line Sign Height

e = sign height	60"	72"	90"
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Figure 1.15.11



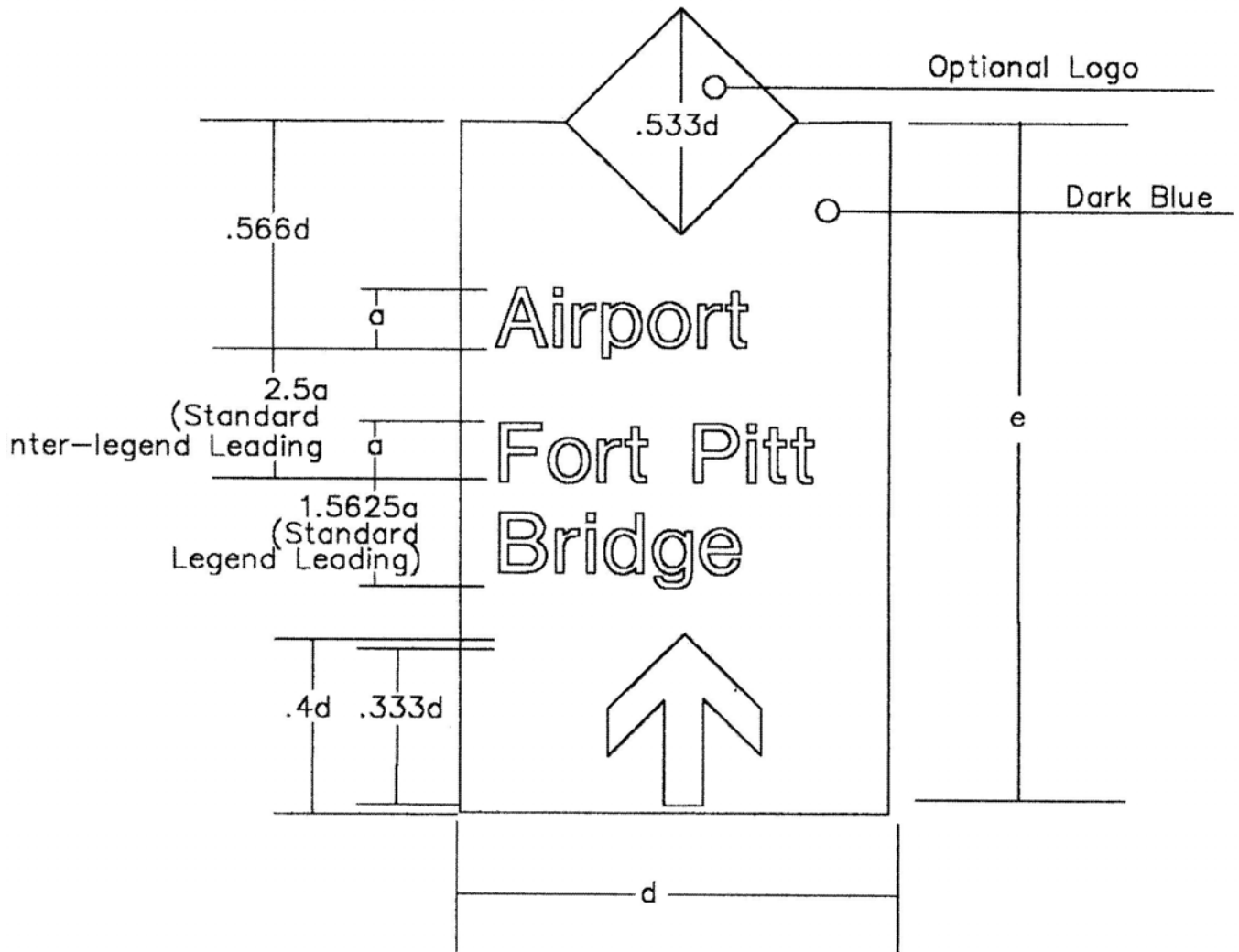
3-Line Sign Height

a = legend cap height	4"	4.8"	6"
b = sub-legend cap height (not shown)	3.5"	4.2"	5.25"
c = sub-sub-legend cap height (not shown)	x	3.6"	4.5"
d = sign width	30"	36"	48"
e = sign height (not including logo)	48"	57.6"	72"

5 - Line Sign Height

e = sign height	60"	72"	90"
-----------------	-----	-----	-----

Figure 1.15.12



3-Line Sign Height

a = legend cap height	4"	4.8"	6"
b = sub-legend cap height (not shown)	3.5"	4.2"	5.25"
c = sub-sub-legend cap height (not shown)	x	3.6"	4.5"
d = sign width	30"	36"	48"
e = sign height (not including logo)	48"	57.6"	72"

5 - Line Sign Height

e = sign height	60"	72"	90"
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Figure 1.15.13